

Form 3118w
(1155)
Printed In U.S.A.

LIST OF PARTS
SINGER** SEWING MACHINE
21w162

THE SINGER MANUFACTURING COMPANY

**A Trade Mark of THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case) must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A	Hardened, Polished, Nickel Plated and Buffed.
AL	Heat Treated for Toughness.
ALX	Heat Treated for Toughness and Black Oxide.
B	Polished, Nickel Plated and Buffed.
C	Hardened only.
D	Polished only.
E	Soft, Not polished.
F	Hardened and Polished.
J	Nickel Plated only.
R	Merlized
X	Black Oxide, for Iron and Steel.
XC	Hardened and Black Oxide, for Iron and Steel.
Y	Black Nickel Plated only.
Z	Chromium Plated.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series:

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.
1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.
1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.
2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering. These Plates are in Form 20500, Illustrations of Parts.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE
FOR
MACHINE NO. 21w162
WHEEL FEED, ROLLER PRESSER
FOR SHOES AND GLOVES

No.	Plate	Name
*204290	-----	Arm with 200439C, 202036 and 204705
204163	12305	Arm Cap
200278X	12311	Arm Cap Screw
202248	12307	Arm Cap Screw Washer
204235	13045	Arm Position Pin (2)
200963E	12311	Arm Screw (3)
202005	12308	Arm Screw Washer (3)
213622	12298	Arm Shaft
204705	12304	Arm Shaft Bushing (front)
200439C	12311	Arm Shaft Bushing Position Screw
204440	12299	Arm Shaft Connection with four 200054E (2)
200054E	12307	Arm Shaft Connection Screw
202299	18910	Arm Shaft Oil Packing (wick) (2)
*213623	-----	Bed with 203248, 203249, 203376, two each 200362C, 200516E, 200840E and 202299
203329	13046	Bed Slide (back)
203207	12299	Bed Slide (front)
203470	12393	Bobbin
*233764	-----	Bobbin Case
203648	12393	Bobbin Case Latch
*202056	-----	Bobbin Case Latch Pin
203473	12393	Bobbin Case Latch Plunger
203474	12393	Bobbin Case Latch Spring
203499	13048	Bobbin Case Lever
*203476	-----	Bobbin Case Lever Eccentric
204243	17702	Bobbin Case Lever Eccentric Position Pin
203506	13048	Bobbin Case Lever Fulcrum
200056E	12319	Bobbin Case Lever Fulcrum Screw
203478	13048	Bobbin Case Lever Slide Stud
241674	17803	Bobbin Case Oiling Felt
241675	17803	Bobbin Case Oiling Felt Retainer
350405C	17803	Bobbin Case Oiling Felt Retainer Screw
203214	13045	Bobbin Case Tension Spring
200984C	13045	Bobbin Case Tension Spring Regulating Screw
200594C	13045	Bobbin Case Tension Spring Screw
203216	17803	Bobbin Case Washer (cloth)
233765	16663	Bobbin Case complete, Nos. 200594C, 200984C, 202056, 203214, 203216, 203473, 203474, 203648, 233764, 241674, 241675 and two 350405C

From the library of: Diamond Needle Corp

PARTS FOR MACHINE NO.21w162

No.	Plate	Name
204184	12298	Face Plate with 200355X, 200368C, 200688C, 202090, 204185, 204281 and two 200397X
200053C	12311	Face Plate Screw
204185	12310	Face Plate Thread Guide
200397X	12309	Face Plate Thread Guide Set Screw
204300	13046	Face Plate complete, Nos. 200113F, 200135E, 200309E, 200319C, 200577AL, 204059, 204184, 204267, 204272, 204277 to 204280 and 204330
204338	12232	Feed Driving Cam with 200382C and 200437C
204192	12304	Feed Driving Cam Fork Lever
204193	12299	Feed Driving Cam Fork Lever Connection with 200668C and 201525E
204194	12306	Feed Driving Cam Fork Lever Connection Clamp with 200031F
200031F	12311	Feed Driving Cam Fork Lever Connection Clamp Pinch Screw
200668C	12310	Feed Driving Cam Fork Lever Connection Clamp Screw Stud
201525E	12310	Feed Driving Cam Fork Lever Connection Clamp Screw Stud Nut
200002E	12310	Feed Driving Cam Fork Lever Connection Hinge Screw
201522E	12310	Feed Driving Cam Fork Lever Connection Hinge Screw Nut
204197	12306	Feed Driving Cam Fork Lever Shaft Collar with 200113F
200113F	12308	Feed Driving Cam Fork Lever Shaft Collar Set Screw
204196	12307	Feed Driving Cam Fork Lever Shaft Sleeve (split)
200043C	12311	Feed Driving Cam Fork Lever Shaft Sleeve Set Screw
201524E	12310	Feed Driving Cam Fork Lever Shaft Sleeve Set Screw Nut
204198	12304	Feed Driving Cam Fork Lever complete, Nos. 204192 and 204194
200437C	12311	Feed Driving Cam Position Screw
200382C	13045	Feed Driving Cam Set Screw
204294	12298	Feed Driving Rock Shaft
206555	12870	Feed Driving Rock Shaft 204294 with 200002E, 201522E and 204193
202305	12307	Feed Driving Rock Shaft Center (2)
200043C	12311	Feed Driving Rock Shaft Center Set Screw (2)
204206	12306	Feed Regulating Handle
204207	12304	Feed Regulating Handle 204206 with 200098F, 202622, 204208 to 204210, 204213 and 204925
204208	12307	Feed Regulating Handle Adjustable Stop
200098F	12307	Feed Regulating Handle Adjustable Stop Screw
204925	12306	Feed Regulating Handle Adjustable Stop Screw Washer

PARTS FOR MACHINE NO.21w162

No.	Plate	Name
204209	12307	Feed Regulating Handle Position Pin
204210	12306	Feed Regulating Handle Shaft
204211	12306	Feed Regulating Handle Shaft Crank with 200098F
204212	12307	Feed Regulating Handle Shaft Crank Link
200271E	12311	Feed Regulating Handle Shaft Crank Link Hinge Screw (lower)
200291E	12307	Feed Regulating Handle Shaft Crank Link Hinge Screw (upper)
200098F	12307	Feed Regulating Handle Shaft Crank Set Screw
204213	12307	Feed Regulating Handle Shaft Sleeve (split)
200362C	12311	Feed Regulating Handle Shaft Sleeve Set Screw
202622	12306	Feed Regulating Handle Shaft Sleeve Washer
202036	12310	Feed Regulating Handle Stop Pin
204214	14221	Feed Regulating Handle complete, Nos. 200291E, 204207, 204211 and 204212
204302	12237	Feed Wheel
223010	13046	Feed Wheel Driver with two each 201209F and 201515E
201209F	13048	Feed Wheel Driver Clutch Stud
201515E	13048	Feed Wheel Driver Clutch Stud Nut
204308	12232	Feed Wheel Driver Crank with two 200383C
200266D	12232	Feed Wheel Driver Crank Hinge Screw
200383C	12311	Feed Wheel Driver Crank Set Screw
204335	12232	Feed Wheel Driver Guide
200162D	12232	Feed Wheel Driver Guide Screw
204310	12232	Feed Wheel Driver Link
200263F	12232	Feed Wheel Driver Link Hinge Screw
201528E	12232	Feed Wheel Driver Link Hinge Screw Nut
223043	12772	Feed Wheel Driver Spring (spiral)
204190	12232	Feed Wheel Driver Spring Hook (upper)
223011	12397	Feed Wheel Driver and Clutch complete, Nos. 200263F, 200266D, 201528E, 204308, 204310 and 223010
204336	12237	Feed Wheel Frame with 200383C, 204190 and 204321
204315	12232	Feed Wheel Frame Adjusting Eccentric
200347AL	12232	Feed Wheel Frame Adjusting Eccentric Set Screw
200383C	12311	Feed Wheel Frame Set Screw
204337	12237	Feed Wheel Frame Shaft
202305	12307	Feed Wheel Frame Shaft Center (2)
200043C	12311	Feed Wheel Frame Shaft Center Set Screw (2)
204317	12232	Feed Wheel Friction Spring
200162D	12232	Feed Wheel Friction Spring Screw
213649	14514	Feed Wheel Frame complete, Nos. 204302, 204317, 204320, 204335, 204336, 206047 and four 200162D
206047	12232	Feed Wheel Retaining Clutch with 204189
204320	12232	Feed Wheel Retaining Clutch Spring
204189	12306	Feed Wheel Retaining Clutch Spring Hook
204321	12232	Feed Wheel Retaining Clutch Spring Pin
200162D	12232	Feed Wheel Retaining Screw
223012	14219	Feed Wheel complete, Nos. 200347AL, 204315, 204337, 204338, 213649 and 223011

PARTS FOR MACHINE NO.21w162

No.	Plate	Name
*203482	-----	Hook (sewing)
203483	12393	Hook 203482 with 201253F, 201376C and 203251
203671	11287	Hook and Bobbin Case complete, Nos. 203483 and 233765
213810	12393	Hook Bevel Gear Socket, 24 teeth
200555X	13048	Hook Bevel Gear Socket Screw
203242	12305	Hook Bevel Pinion, 24 teeth, with two 200383C
200383C	12311	Hook Bevel Pinion Set Screw
203243	12299	Hook Counter Shaft
203244	12308	Hook Counter Shaft Collar with two 200393C
200393C	12308	Hook Counter Shaft Collar Set Screw
203245	11007	Hook Counter Shaft Driving Gear, 44 teeth, with 200362C and 200439C
200439C	12311	Hook Counter Shaft Driving Gear Position Screw
200362C	12311	Hook Counter Shaft Driving Gear Set Screw
203246	12305	Hook Counter Shaft Gear, 22 teeth, with two 200383C
200383C	12311	Hook Counter Shaft Gear Set Screw
202299	18910	Hook Counter Shaft Oil Packing (wick)
200840E	12311	Hook Counter Shaft Oil Packing (wick) Stop Screw
213624	12298	Hook Driving Shaft
203248	12304	Hook Driving Shaft Bearing with 202299
202299	18910	Hook Driving Shaft Bearing Oil Packing (wick)
202126	12308	Hook Driving Shaft Bearing Position Pin
200516E	12311	Hook Driving Shaft Bearing Screw
203249	12305	Hook Driving Shaft Bushing (eccentric)
202299	18910	Hook Driving Shaft Bushing Oil Packing (wick)
200362C	12311	Hook Driving Shaft Bushing Set Screw
213141	13045	Hook Driving Shaft Collar with two 200393C
200393C	12308	Hook Driving Shaft Collar Set Screw
203251	12393	Hook Gib
201376C	13045	Hook Gib Hinge Screw
201253F	13045	Hook Gib Screw
203504	12394	Hook Saddle with 200056E
200006E	12307	Hook Saddle Screw (2)
202622	12306	Hook Saddle Screw Washer (2)
213018	12393	Hook Washer with 203476 and three 204243
203382	14220	Hook Saddle complete, Nos. 200555X, 203478, 203499, 203504, 203506, 203671, 213018 and 213810
240067	14498	Knee Lifter Connection Lever
208506	14221	Knee Lifter Connection Lever 240067 with 208507 227308 and two 200262X
200262X	12306	Knee Lifter Connection Lever Hinge Screw
227308	11125	Knee Lifter Connection Lever Lifting Rod with 202302
202302	12306	Knee Lifter Connection Lever Lifting Rod Cotter Pin
208507	12854	Knee Lifter Lifting Lever
200262X	12306	Knee Lifter Lifting Lever Hinge Screw

PARTS FOR MACHINE NO. 21w162

No.	Plate	Name
203204	12298	Machine Pulley 5-1/4 in. diam. (belt groove 2 in. diam.) with 200328C and 200335C
350419X	18918	Machine Pulley Adjusting Screw
200328C	12311	Machine Pulley Position Screw
200335C	12311	Machine Pulley Set Screw
208613	13046	Needle Bar (hollow)
204247	12304	Needle Bar 208613 with 200125ALX, 200175D and 204250
204248	12307	Needle Bar Connecting Link
200658C	12307	Needle Bar Connecting Link Hinge Screw Stud
201519E	12307	Needle Bar Connecting Link Hinge Screw Stud Nut
204249	12308	Needle Bar Connecting Stud with 200072C and 202277
202277	16274	Needle Bar Connecting Stud Oil Packing (wick)
200072C	12308	Needle Bar Connecting Stud Pinch Screw
204326	17725	Needle Bar Packing Cord (2)
200504E	12310	Needle Bar Screw Bushing (lower)
200503X	12310	Needle Bar Screw Bushing (upper)
204250	12308	Needle Bar Thread Guide
200175D	12308	Needle Bar Thread Guide Screw
200125ALX	12308	Needle Set Screw
204252	12308	Presser Bar Lifter
200550C	12311	Presser Bar Lifter Hinge Screw
204253	12308	Presser Bar Lifting Bracket with 200086C
200086C	12308	Presser Bar Lifting Bracket Pinch Screw
204254	12307	Presser Bar Lifting Bracket Position Guide
200362C	12311	Presser Bar Lifting Bracket Position Guide Set Screw
204327	12306	Presser Bar Packing Washer (felt)
200504E	12310	Presser Bar Screw Bushing (lower)
204258	13045	Presser Bar Spring
200491X	12305	Presser Bar Thumb Screw (pressure regulating)
201910	10169	Roller Presser, 13/16 in. diam., 1/8 in. face (coarse) with 200551C and 201534X
208497	17617	Roller Presser Arm
208498	17617	Roller Presser Arm 208497 with 201910
202560	12225	Roller Presser Arm Bracket (swing)
208499	17613	Roller Presser Arm Bracket 202560 with 200096D and 208498
200675F	12225	Roller Presser Arm Bracket Position Screw Stud
202558	12225	Roller Presser Arm Bracket Spring
202559	12225	Roller Presser Arm Bracket Spring Stop
200141F	12225	Roller Presser Arm Bracket Spring Stop Screw
200096D	12225	Roller Presser Arm Screw
204495	12225	Roller Presser Bar
200551C	12225	Roller Presser Hinge Screw
201534X	12225	Roller Presser Hinge Screw Nut
204576	14308	Roller Presser and Bar complete, Nos. 200675F, 202558, 202559, 204495, 208499 and two 200141F

From the library of: Diamond Needle Corp

PARTS FOR MACHINE NO.21w162

No.	Plate	Name
202068	12315	Spool Holder Base
200575X	12311	Spool Holder Base Screw
204296	12315	Spool Holder Wire
200079X	12311	Spool Holder Wire Hinge Screw
204297	12315	Spool Holder complete, Nos. 200079X, 202068 and 204296
213006	13045	Take-up Cam with 200335C, 200383C, 200430AL, 200658C and 201519E
203172	12307	Take-up Cam Friction Washer
200430AL	12311	Take-up Cam Position Screw
200383C	12311	Take-up Cam Position Screw Check Screw
200335C	12311	Take-up Cam Set Screw
203270	12310	Take-up Lever
203291	17614	Take-up Lever 203270 with 204263
204263	12310	Take-up Lever Bearing with 204264
204264	12306	Take-up Lever Bearing Position Pin
200042F	12311	Take-up Lever Bearing Screw
201816	12307	Take-up Lever Roller
203271	12310	Take-up Lever complete, Nos. 200042F, 201816 and 203291
244048	17706	Tension Disc
202090	12309	Tension Disc Position Pin
204267	12310	Tension Release Lever
200688C	13048	Tension Release Lever Position Screw
200309E	12309	Tension Release Lever Screw
202075	12309	Tension Release Plunger
208489	11004	Tension Release Slide
206608	18923	Tension Release Slide Spring
202407	12309	Tension Spring
200632X	12309	Tension Stud
200397X	12309	Tension Stud Set Screw
201572X	12309	Tension Thumb Nut
204271	12309	Tension Washer
204272	12309	Tension complete, Nos. 200632X, 201572X, 202075, 202407, 204271 and two 244048
204273	12308	Thread Controller Adjusting Collar with 200684X (for Presser Bar)
200684X	12308	Thread Controller Adjusting Collar Screw
204274	12309	Thread Controller Plate
200577AL	12311	Thread Controller Plate Screw
202098	12309	Thread Controller Roller
204275	12309	Thread Controller Roller Guard
202084	12309	Thread Controller Roller Guard Washer
200300C	12309	Thread Controller Roller Screw
204276	12309	Thread Controller Spring
204333	12309	Thread Controller Spring Guard
200581X	12309	Thread Controller Spring Guard Screw
204277	12309	Thread Controller Spring Stop

PARTS FOR MACHINE NO.21w162

No.	Plate	Name
204278	12309	Thread Controller Spring Stop Driving Gear
200319C	12309	Thread Controller Spring Stop Driving Gear Hinge Screw
200135E	12309	Thread Controller Spring Stop Screw
204279	12309	Thread Controller Spring Stud with 204925
200355X	12319	Thread Controller Spring Stud Set Screw
204925	12306	Thread Controller Spring Stud Washer
205987	12309	Thread Controller complete, Nos. 200300C, 200581X, 202084, 202098, 204274, 204275 and 204333
204280	12309	Thread Controller and Spring complete, Nos. 204276 and 205987
202413	13048	Thread Guide
204329	10468	Thread Oiler (felt)
204330	12225	Thread Oiler Bracket with 204329
200113F	12308	Thread Oiler Bracket Screw
204281	12309	Thread Retainer Guide Wire
202091	12309	Thread Retainer Sleeve
202092	12309	Thread Retainer Spring
204058	12309	Thread Retainer Stud
200368X	12309	Thread Retainer Stud Set Screw
204059	12309	Thread Retainer complete, Nos. 202091, 202092 and 204058
211335	13047	Throat Plate, 50 needle hole, for needle sizes 14 and 15
203376	17726	Throat Plate Position Pin
200577AL	12311	Throat Plate Screw (2)

ACCESSORIES

No.	Plate	Name
200157B	10348	Attachment Screw
202258	12315	Bed Hinge Connection (2)
200570E	12311	Bed Hinge Connection Screw (4)
203470	12393	Bobbin (2)
228213	17657	Drip Pan with four 3/4 in. wire nails
41400	17620	Machine Rest Pin (wood)
128 x 4	-----	Needles, two each, sizes 11, 12 and 13
120342	17620	Oiler (copper plated) with 120343
120343	17620	Oiler Spout (3-1/2 in. long)
225487	13048	Roller Presser Hinge Screw Nut Wrench
225498	17620	Screw Driver (7-1/4 in. long)
228476	17620	Screw Driver (Bobbin Case)
225554	17620	Wrench (steel)

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

202470	17708	Base
202471	17708	Frame
200221D	17708	Frame Hinge Screw
202472	17708	Frame Spring
200161D	17708	Frame Spring Screw
225368	17708	Pulley with 200380C
200380C	17708	Pulley Set Screw
202474	17708	Spindle
227522	17708	Stop Latch
200056E	17708	Stop Latch Screw
202477	17708	Stop Latch Thumb Lever
200299X	17708	Stop Latch Thumb Lever Hinge Screw
200299X	17708	Stop Latch Thumb Lever Joint Screw
201537X	17708	Stop Latch Thumb Lever Joint Screw Nut
202478	17708	Stop Latch Trip Lever
200299X	17708	Stop Latch Trip Lever Hinge Screw

ACCESSORIES

No.	Plate	Name
227523	17708	Bobbin Winder complete, Nos. 200056E, 200161D, 200221D, 201537X, 202470 to 202472, 202474, 202477, 202478, 225368, 227522, three 200299X and two round head wood screws 3/4 in., No. 12
202480	17708	Spool Holder Base with 200355X and 202484
202481	17708	Spool Holder Base Spool Pin
202482	17708	Spool Holder Tension Disc (lower or upper)
200011D	17708	Spool Holder Tension Disc Screw
200355X	17708	Spool Holder Tension Disc Screw Set Screw
202483	17708	Spool Holder Tension Disc Spring (brass)
202484	17708	Spool Holder Tension Disc Thread Guide
202485	17708	Bobbin Winder Spool Holder complete, Nos. 200011D, 202480, 202481, 202483, two 202482 and one wood screw 1 in., No. 12
227524	17708	Bobbin Winder and Spool Holder complete, Nos. 202485 and 227523

KNEE LIFTER

228713	18580	Rock Lever with two 350231C
228707	18580	Rock Lever Bracket with 200347AL and three wood screws 7/8 in., No. 12
228709	18580	Rock Lever Bracket 228707 with 228363, 228367, 228386, 228455 and 228713
228370	18580	Rock Lever Extension with 200530C
350231C	18580	Rock Lever Extension Set Screw
228363	18580	Rock Lever Hinge Pin
228364	18580	Rock Lever Knee Plate with 350231C
228388	18580	Rock Lever Knee Plate Arm
350231C	18580	Rock Lever Knee Plate Arm Set Screw
350231C	18580	Rock Lever Knee Plate Set Screw
228455	18580	Rock Lever Position Spring
228365	18580	Rock Lever Rod
200530C	18580	Rock Lever Rod Set Screw
228386	18580	Rock Lever Spring
228367	18580	Rock Lever Stop Stud
200347AL	18580	Rock Lever Stop Stud Set Screw
228710	18580	Knee Lifter Rock Lever complete, Nos. 228364, 228365, 228370, 228388 and 228709

(Other Knee Lifter Parts are listed with parts of Machine Head.)

PRESSER FEET

No.	Plate	Name
202616	13047	Presser Foot, for shoe lining, used in place of Roller Presser
202803	13047	Presser Foot, used in place of Roller Presser

ROLLER PRESSERS

201900	10169	Roller Presser, 1-3/4 in. diam., 1/8 in. face (fine) with 200551C and 201534X
201902	10169	Roller Presser, 1-1/2 in. diam., 1/8 in. face (fine) with 200548C and 201534X
201904	10169	Roller Presser, 1-1/4 in. diam., 5/16 in. face (fine) with 200548C and 201534X
201905	10169	Roller Presser, 1-1/4 in. diam., 1/4 in. face (fine) with 200548C and 201534X
201906	10169	Roller Presser, 1-1/4 in. diam., 3/16 in. face (fine) with 200548C and 201534X
201907	10169	Roller Presser, 1-1/4 in. diam., 5/32 in. face (fine) with 200548C and 201534X
201908	10169	Roller Presser, 1-1/4 in. diam., 1/8 in. face (fine) with 200548C and 201534X
201909	10169	Roller Presser, 13/16 in. diam., 3/16 in. face (coarse) with 200551C and 201534X
201910	10169	Roller Presser, 13/16 in. diam., 1/8 in. face (coarse) with 200551C and 201534X
201911	10169	Roller Presser, 1 in. diam., 1/8 in. face (coarse) with 200551C and 201534X
201912	10170	Roller Presser, 1-1/4 in. diam., 3/32 in. face (fine) with 200548C and 201534X
201913	10170	Roller Presser, 1-1/4 in. diam., 1/16 in. face (fine) with 200548C and 201534X
201914	10170	Roller Presser, 5/8 in. diam., 1/8 in. face (coarse) with 200551C and 201534X
201915	10170	Roller Presser, 15/32 in. diam., 5/32 in. face (coarse) with 200554C
201916	10170	Roller Presser, 1/2 in. diam., 1/16 in. face (fine) with 200554C
201917	10170	Roller Presser, 7/16 in. and 1/2 in. diam., 1/8 in. face (concave) with 200552C

ROLLER PRESSERS

No.	Plate	Name
201921	10170	Roller Presser, 1-1/4 in. diam., 9/64 in. face (fine) with 200551C and 201534X
208497	17617	Roller Presser Arm
202839	17617	Roller Presser Arm
204571	17617	Roller Presser Arm
204573	17617	Roller Presser Arm
213817	14220	Roller Presser Arm
204577	14220	Roller Presser Arm
204579	14877	Roller Presser Arm
204583	14220	Roller Presser Arm
204587	14220	Roller Presser Arm
204578	10492	Roller Presser Arm 204577 with 201907
204580	10492	Roller Presser Arm 204579 with 201909
204582	10492	Roller Presser Arm 204579 with 201910
204584	10492	Roller Presser Arm 204583 with 201914
204586	10492	Roller Presser Arm 204587 with 201915
204588	10492	Roller Presser Arm 204587 with 201916
204567	14305	Roller Presser Arm 202839 with 201906
208498	17617	Roller Presser Arm 208497 with 201910
204572	14305	Roller Presser Arm 204571 with 201914
204574	14305	Roller Presser Arm 204573 with 201916
202560	12225	Roller Presser Arm Bracket (swing)
202838	17613	Roller Presser Arm Bracket 202560 with 200096D and 204567
208499	17613	Roller Presser Arm Bracket 202560 with 200096D and 208498
200675F	12225	Roller Presser Arm Bracket Position Screw Stud
202558	12225	Roller Presser Arm Bracket Spring
202559	12225	Roller Presser Arm Bracket Spring Stop
200141F	12225	Roller Presser Arm Bracket Spring Stop Screw
200096D	12225	Roller Presser Arm Screw
204495	12225	Roller Presser Bar
200548C	13045	Roller Presser Hinge Screw
200552C	13048	Roller Presser Hinge Screw
200554C	13048	Roller Presser Hinge Screw
200551C	12225	Roller Presser Hinge Screw
201534X	12225	Roller Presser Hinge Screw Nut
204496	10463	Roller Presser and Bar complete, Nos. 200675F, 202558, 202559, 202838, 204495 and two 200141F
204576	14308	Roller Presser and Bar complete, Nos. 200675F, 202558, 202559, 204495, 208499 and two 200141F

THROAT PLATES

No.	Plate	Name
211334	13047	Throat Plate, 53 needle hole, for needle sizes 12 and 13, for 204302
211335	13047	Throat Plate, 50 needle hole, for needle sizes 14 and 15, for 204302
Nos. 211336 to 211338 are for glove work		
211336	12038	Throat Plate, 56 elongated needle hole, for needle sizes 12 and 13, for 204302
211337	12038	Throat Plate, 53 elongated needle hole, for needle sizes 14 and 15, for 204302
211338	12038	Throat Plate, 50 elongated needle hole, for needle sizes 16 and 18, for 204302
215905	13047	Throat Plate, 46 needle hole, for needle sizes 16 and 18, for 204302